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CBI\_EMBX\_COMMON\_APPRC29.pdf      markus.loesch@daimler.com      01/15/2014

**Notification of a Running Change for 2014 Model Year GLK-class  
(test groups EMBXJ02.2U2A)**

Dear Mr. Ball,

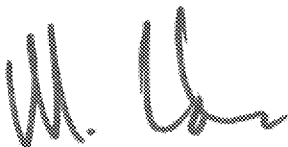
Mercedes-Benz is officially notifying you of a running change (R/C) for the test groups noted above and listed in the attachment to this letter. This revision has been completed under the provision of 40 CFR 86.1842-01 (changes to a vehicle covered by certification).

The parameter change in the engine control module affects an adjustment of the robustness for the combination of a new exhaust system and the existing SCR adaption.

Mercedes-Benz certification department has reviewed this request and determined that the running change does not require exhaust emission testing.

If there are any questions regarding this submission please contact Markus Loesch at +49-7031-90-40262.

Sincerely yours,  
Daimler AG



Markus Loesch  
Certification Representative

Attachment:  
R/C document for individual test group (Page 2)

**Manufacturer:** Daimler AG

**Brand Name:** Mercedes-Benz

**Model Year:** 2014

**Test Group:** EMBXJ02.2U2A

**R/C No.:** J02.2U2A-03

**Model:**

GLK 250 BLUETEC 4MATIC
MY13-14
OM651-22
OM651-22

**Field Fix:**

**Engine Code before R/C:**

**Engine Code after R/C:**

**Reference:**

Engine control module

**Description of Change:**

Parameter change to adjust the robustness for the combination of a new exhaust system and the existing SCR adaption.

**Part No. before R/C:** parameters

**Part No. after R/C:** parameters

GLK 250 BLUETEC 4MATIC
A 651 903 57 28
A 651 903 47 31

**Reason for Change:**

- robustness improvement

**Influence on**

**Exhaust Emissions:**

none

**Durability and deterioration:**

none

**EVAP Emissions:**

none

**Fuel Economy:**

none

**OBD:**

yes